# MCA 45 - 65 - 90 - 115





# **Contents**

1	Introduction			4
		1.1	Symbols used	4
		1.2	Abbreviations	4
		1.3	General	5
			1.3.1 Manufacturer's liability	
			1.3.2 Installer's liability	
		1.4	Certifications	
2	Safaty instructions on	d #0.04	amman dations	7
_	Safety instructions and		ommendations	
		2.1	Safety instructions	7
		2.2	Recommendations	8
3	Description			9
		3.1	Operating principle	9
			3.1.1 Gas/air setting	9
		3.2	Main parts	
			•	
		3.3	DIEMATIC iSystem control panel	
			3.3.1 Description of the keys	
			3.3.3 Browsing in the menus	
		3.4	IniControl control panel	15
			3.4.1 Description of the keys	
			3.4.2 Description of the display	15
4	Operating the appliance	e - D	EMATIC iSystem	18
		4.1	Putting the appliance into operation	18
		4.2	Reading out measured values	18
		4.3	Changing the settings	20
			4.3.1 Setting the set point temperatures	
			4.3.2 Selecting the operating mode	
			<ul><li>4.3.3 Forcing domestic hot water product</li><li>4.3.4 Setting the contrast and lighting on</li></ul>	
			display	
			4.3.5 Setting the time and date	23
			4.3.6 Selecting a timer programme	
			4.3.7 Customising a timer programme	24

			4.3.8 Setting an annual clock	26
		4.4	Installation shutdown	29
		4.5	Frost protection	29
5	Operating the appliance	- In	niControl	30
		5.1	Putting the appliance into operation	30
		5.2	Reading out measured values	
		5.3	Changing the settings	
			5.3.1 Parameter descriptions	31 32 33
		5.4	Installation shutdown	34
		5.5	Frost protection	34
6	Checking and maintena	nce		35
		6.1	General instructions	35
			6.1.1 DIEMATIC iSystem control panel	35
		6.2	Periodic checks	35
		6.3	Filling the system	36
		6.4	Bleeding the heating system	39
		6.5	Draining the installation	41
7	Troubleshooting			42
		7.1	Anti-hunting	42
		7.2	Messages (Code type Bxx or Mxx)	42
		7.3	Faults (Code type Lxx or Dxx)	45
			7.3.1 DIEMATIC iSystem control panel	45

8	Technical specifications			51
		8.1	Technical specifications	51
9	Energy savings			52
		9.1	Energy-saving advice	52
		9.2	Recommendations	52
10	Warranty			53
		10.1	General	53
		10.2	Warranty terms	53

MCA 45 - 65 - 90 - 115 1. Introduction

# 1 Introduction

# 1.1 Symbols used

In these instructions, various danger levels are employed to draw the user's attention to particular information. In so doing, we wish to safeguard the user's safety, obviate hazards and guarantee correct operation of the appliance.



#### **DANGER**

Risk of a dangerous situation causing serious physical injury.



#### **WARNING**

Risk of a dangerous situation causing slight physical injury.



#### **CAUTION**

Risk of material damage.



Signals important information.

Signals a referral to other instructions or other pages in the instructions.

#### 1.2 Abbreviations

- ▶ 3CE: Collective conduit for sealed boiler
- ▶ **DHW**: Domestic hot water
- ▶ Hi: Lower heating value LHV (Nett)
- ▶ **Hs**: Higher heating value HHV (Gross)
- ▶ PPS: Polypropylene hardly inflammable
- ▶ PCU: Primary Control Unit PCB for managing burner operation
- ▶ PSU: Parameter Storage Unit Parameter storage for PCBs PCU and SU
- ▶ SCU: Secondary Control Unit control panel PCB
- ▶ **SU**: Safety Unit Safety PCB
- ▶ 3WV: 3-way valve

1. Introduction MCA 45 - 65 - 90 - 115

#### 1.3 General

# 1.3.1. Manufacturer's liability

Our products are manufactured in compliance with the requirements of the various applicable European Directives. They are therefore

delivered with **(** € marking and all relevant documentation.

In the interest of customers, we are continuously endeavouring to make improvements in product quality. All the specifications stated in this document are therefore subject to change without notice.

Our liability as the manufacturer may not be invoked in the following cases:

- ▶ Failure to abide by the instructions on using the appliance.
- ▶ Faulty or insufficient maintenance of the appliance.
- ▶ Failure to abide by the instructions on installing the appliance.

## 1.3.2. Installer's liability

The installer is responsible for the installation and inital start up of the appliance. The installer must respect the following instructions:

- ▶ Read and follow the instructions given in the manuals provided with the appliance.
- ► Carry out installation in compliance with the prevailing legislation and standards.
- ▶ Perform the initial start up and carry out any checks necessary.
- ▶ Explain the installation to the user.
- ▶ If a maintenance is necessary, warn the user of the obligation to check the appliance and maintain it in good working order.
- ▶ Give all the instruction manuals to the user.

#### 1.3.3. User's liability

To guarantee optimum operation of the appliance, the user must respect the following instructions:

- ▶ Read and follow the instructions given in the manuals provided with the appliance.
- ▶ Call on qualified professionals to carry out installation and initial start up.
- ▶ Get your installer to explain your installation to you.
- ▶ Have the required checks and services done.
- Keep the instruction manuals in good condition close to the appliance.

MCA 45 - 65 - 90 - 115 1. Introduction

> This appliance is not intended to be used by persons (including children) whose physcial, sensory or mental capacity is impaired or persons with no experience or knowledge, unless they have the benefit, through the intermediary of a person responsible for their safety, of supervision or prior instructions regarding use of the appliance. Care should be taken to ensure that children do not play with the appliance.

#### **Certifications** 1.4

CE identification no	PIN 0063CL3333		
NOx classification 5 (Standards EN)			
Type of connection	Chimney: B <sub>23</sub> <sup>(1)</sup> , B <sub>23P</sub> <sup>(1)</sup> ,		
	Flue gas outlet: C <sub>13</sub> , C <sub>33</sub> , C <sub>43</sub> , C <sub>53</sub> , C <sub>63</sub> , C <sub>83</sub> ,		
	C <sub>93</sub>		
(1) IP20			

# 2 Safety instructions and recommendations

# 2.1 Safety instructions



#### **DANGER**

If you smell gas:

- 1. Do not use a naked flame, do not smoke, do not operate electrical contacts or switches ( doorbell, light, motor, lift, etc..).
- 2. Shut off the gas supply.
- 3. Open the windows.
- 4. Evacuate the premises.
- 5. Call your fitter.



#### **DANGER**

If you smell flue gases:

- 1. Switch the appliance off.
- Open the windows.
- 3. Evacuate the premises.
- 4. Call your fitter.



#### **WARNING**

Depending on the settings of the appliance:

- The temperature of the flue gas conduits may exceed 60°C.
- ▶ The temperature of the radiators may reach 85°C.
- The temperature of the domestic hot water may reach 65°C.



#### CAUTION

Do not neglect to service the appliance:

For completely safe and optimum operation, you must have your boiler regularly serviced by an approved installer.

# 2.2 Recommendations



#### **WARNING**

Only qualified professionals are authorised to work on the appliance and the installation.

- ▶ Regularly check the water pressure in the installation (minimum pressure 0,8 bar, recommended pressure between 1,5 and 2,0 bar).
- Keep the appliance accessible at all times.
- ▶ Never remove or cover labels and rating plates affixed to the appliance. Labels and rating plates must be legible throughout the entire lifetime of the appliance.
- ▶ The appliance should be on Summer or Antrifreeze mode rather than switched off to guarantee the following functions:
  - Anti blocking of pumps
  - Frost protection

3. Description MCA 45 - 65 - 90 - 115

# 3 Description

# 3.1 Operating principle

9

## 3.1.1. Gas/air setting

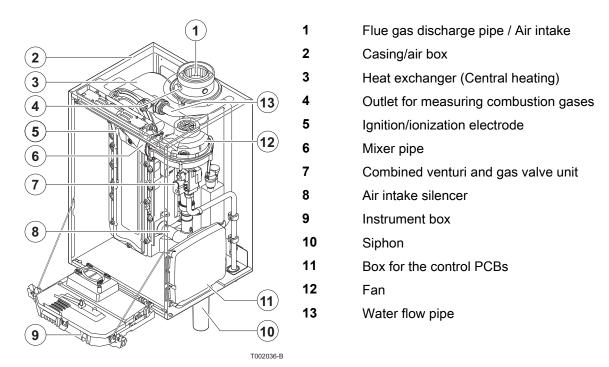
The casing fitted to the boiler is also used as an air box. Air is sucked in by the fan and gas injected into the venturi by the fan intake. The fan rotation speed is set according to the settings parameters, the thermal energy requirement and the temperatures measured by the temperature sensors. The gas and air are mixed in the venturi. The gas/air ratio ensures that the quantities of gas and air are adjusted to each other. This provides optimum combustion on the entire output range. The gas/air mixture is fed into the burner on top of the exchanger.

#### 3.1.2. Combustion

The burner heats the heating water circulating in the heat exchanger. At a return temperature lower than around 55°C, the flue gases cool down to a temperature lower than the dew point, thus causing the condensation of the water vapour contained in the flue gases in the lower section of the heat exchanger. The heat released during this condensation process (the latent heat or condensing heat) is also transferred to the heating water. The cooled combustion gases are evacuated via the combustion gas outlet flue. The condensation water is evacuated via a siphon.

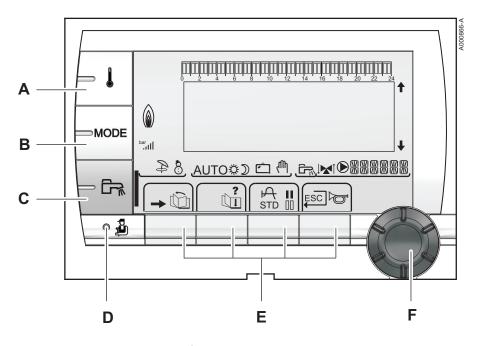
MCA 45 - 65 - 90 - 115 3. Description

# 3.2 Main parts



# 3.3 DIEMATIC iSystem control panel

# 3.3.1. Description of the keys



- A Temperature setting key (heating, DHW, swimming pool)
- B Operating mode selection key
- C DHW override key
- **D** Key to access the parameters reserved for the installer

3. Description MCA 45 - 65 - 90 - 115

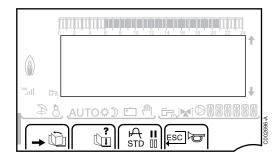
**E** Keys on which the function varies as and when selections are made

**F** Rotary setting button:

- Turn the rotary button to scroll through the menus or modify a value
- Press the rotary button to access the selected menu or confirm a value modification

# 3.3.2. Description of the display

## Key functions



Access to the various menus

Used to scroll through the menus

Used to scroll through the parameters

? The symbol is displayed when help is available

Used to display the curve of the parameter selected

**STD** Reset of the time programmes

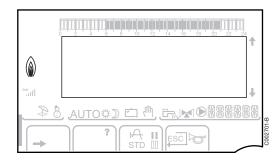
Selection of comfort mode or selection of the days to be programmed

Selection of reduced mode or deselection of the days to be programmed

**ESC** Back to the previous level without saving the modifications made

Manual reset

### **■** Flame output level





The whole symbol flashes: The burner starts up but the flame is not yet present



Part of the symbol flashes: Output is increasing



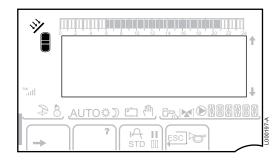
Steady symbol: The required output has been reached



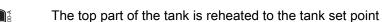
Part of the symbol flashes: Output is dropping

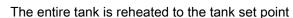
MCA 45 - 65 - 90 - 115 3. Description

### ■ Solar (If connected)







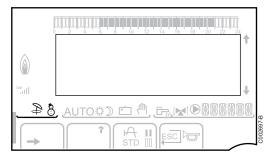




The entire tank is reheated to the solar tank set point

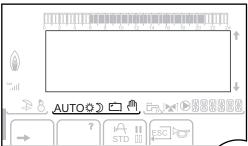
The tank is not loaded - Presence of the solar control system

### Operating modes



Summer mode: The heating is off. Domestic hot water continues to be produced

WINTER mode: Heating and domestic hot water working



**AUTO** Operation in automatic mode according to the timer programme

Comfort mode: The symbol is displayed when a DAY override (comfort) is activated

Flashing symbol: Temporary override

▶ Steady symbol: Permanent override

Reduced mode: The symbol is displayed when a NIGHT override (reduced) is activated

▶ Flashing symbol: Temporary override

Steady symbol: Permanent override

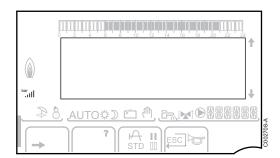
Holiday mode: The symbol is displayed when a HOLIDAY override (antifreeze) is activated

Flashing symbol: Holiday mode programmed

Steady symbol: Holiday mode active

Manual mode

3. Description MCA 45 - 65 - 90 - 115



#### **■** System pressure

**bar** Pressure indicator: The symbol is displayed when a water pressure sensor is connected.

- ▶ Flashing symbol: The water pressure is insufficient.
- ▶ Steady symbol: The water pressure is sufficient.

Water pressure level

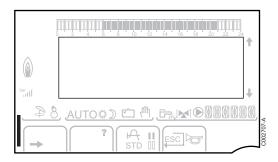
▶ .: 0,9 to 1,1 bar

▶ ₁: 1,2 to 1,5 bar

▶ .il: 1,6 to 1,9 bar

اان : 2,0 to 2,3 bar

#### **■** Domestic Hot Water override

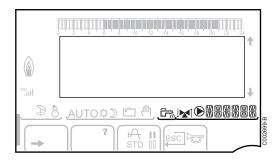


A bar is displayed when a DHW override is activated:

▶ Flashing bar: Temporary override

Steady bar: Permanent override

## Other information



The symbol is displayed when domestic hot water production is running.

Valve indicator: The symbol is displayed when a 3-way valve is connected.

▶ **I**: 3-way valve opens

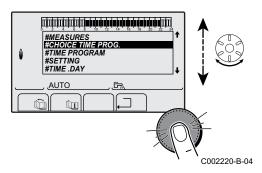
▶ !★ : 3-way valve closes

The symbol is displayed when the pump is operating.

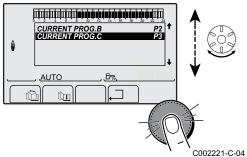
Name of the circuit for which the parameters are displayed.

MCA 45 - 65 - 90 - 115 3. Description

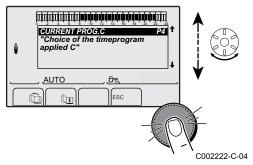
# 3.3.3. Browsing in the menus



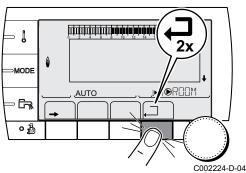
- 1. To select the desired menu, turn the rotary button.
- 2. To access the menu, press the rotary button. To go back to the previous display, press the key ......



- 3. To select the desired parameter, turn the rotary button.
- 4. To modify the parameter, press the rotary button. To go back to the previous display, press the key .□.



- 5. To modify the parameter, turn the rotary button.
- 6. To confirm, press the rotary button.
- To cancel, press keyesc.

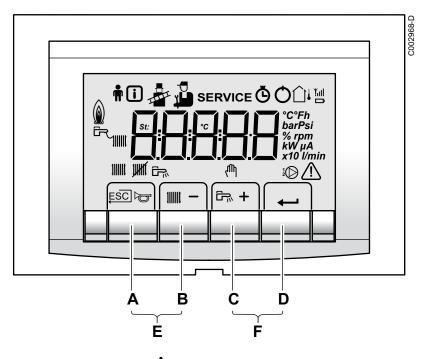


- 7. To go back to the main display, press key .□2 times.
- It is possible to use the and keys instead of the rotary button.

3. Description MCA 45 - 65 - 90 - 115

# 3.4 IniControl control panel

# 3.4.1. Description of the keys



- A Return button —, Escape <sup>™</sup> or Manual reset <sup>™</sup>
- B Heating temperature button IIII or [-]
- C DHW temperature button <sup>□</sup> or [+]
- D ← [Enter] Key

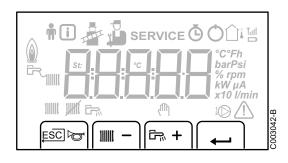
Press keys A and B simultaneously

F [Menu] keys

Press keys C and D simultaneously

# 3.4.2. Description of the display

## Key functions



- Back to the previous level without saving the modifications made
- **▶** Manual reset
- Central heating function:

Access to the max. heating temperature parameter.

[-] To reduce a value

MCA 45 - 65 - 90 - 115 3. Description

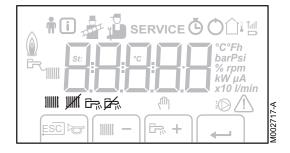
□ DHW function:

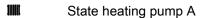
Access to sanitary hot water temperature parameter.

[+] To increase a value

Access the selected menu or confirm a value modification

# Operating modes

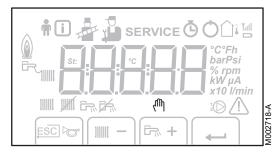




Heating programme deactivated:
The heating function is deactivated

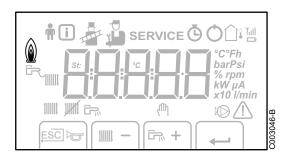
State DHW pump

DHW deactivated



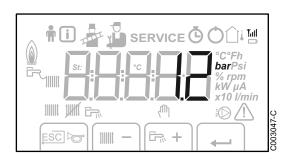
Manual mode

# ■ Flame output level



- Low output level 0 25 %
- ▲ Average output level 25 50 %
- ♠ High output level 50 75 %
- Output level 75 100 %

## **■** System pressure



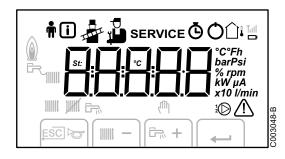
**bar** Pressure indicator:

The symbol is displayed next to the installation's pressure value. If no water pressure sensor is connected, -.- appears on the display

3. Description MCA 45 - 65 - 90 - 115

lacksquare

#### Other information



User menu: Parameters at user level can be changed Information menu: (i) Reading the various current values Chimney-sweeping position: Forced full or part load for CO2 measurement å Service menu: Parameters at installer level can be changed SERVICE Display with the symbols: f + service + |R| (Maintenance message) O Hour counter menu: Readout of the operating hours, number of successful starts and hours on mains supply On/Off switch: After 5 lock-outs, the device must be switched off/on again Û١ Outside temperature sensor present

operating

Defect:
Boiler indicates a fault. This is signalled by a d or t code and a flashing display

The symbol is displayed when the boiler pump is

# 4 Operating the appliance - DIEMATIC iSystem

# 4.1 Putting the appliance into operation

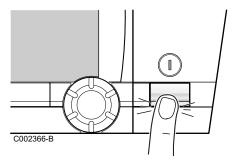
1. Check the water pressure in the installation shown on the control panel display.

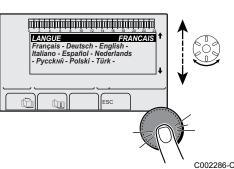


If the water pressure is lower than 0,8 bar, more water should be added. If necessary, top up the water level in the heating system (recommended hydraulic pressure between 1,5 and 2,0 bar).

See chapter: "Filling the system", page 36

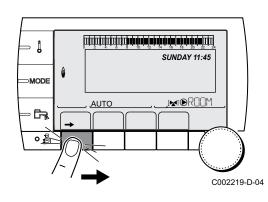
- 2. Open the gas valve on the boiler.
- 3. Turn on the boiler using the on/off switch.





- 4. The first time the boiler is powered up, the **LANGUAGE** menu is displayed. Select the desired language by turning the rotary button.
- 5. To confirm, press the rotary button. The boiler will begin an automatic venting-programme (which lasts approx. 3 minutes) and will do this every time the power supply is isolated. If there is a problem, the error is displayed on the screen.

# 4.2 Reading out measured values



The various values measured by the appliance are displayed in the **#MEASURES** menu.

- To access user level: Press the → key.
- 2. Select the menu #MEASURES.
- i
- Turn the rotary button to scroll through the menus or modify a value.
- Press the rotary button to access the selected menu or confirm a value modification.

For a detailed explanation of menu browsing, refer to the chapter: "Browsing in the menus", page 14.

19

User level - Menu #MEASURES				
Parameter	Description	Unit		
OUTSIDE TEMP.	Outside temperature	°C		
ROOMTEMP. A (1)	Room temperature of circuit A	°C		
ROOMTEMP. B (1)	Room temperature of circuit B	°C		
ROOMTEMP. C (1)	Room temperature of circuit C	°C		
BOILER TEMP.	Water temperature in the boiler	°C		
PRESSURE	Water pressure in the installation	bar		
WATER TEMP. (1)	Water temperature in the DHW tank	°C		
INST DWH TEMP. (1)	Instant hot water temperature	°C		
STOR.TANK.TEMP (1)	Water temperature in the storage tank	°C		
DCW TEMPERATURE	Domestic cold water temperature	°C		
SWIMMING P.T.B (1)	Water temperature of the swimming pool on circuit B	°C		
SWIMMING P.T.C (1)	Water temperature of the swimming pool on circuit C	°C		
OUTLET TEMP. B (1)	Temperature of the flow water in circuit B	°C		
OUTLET TEMP. C (1)	Temperature of the flow water in circuit C	°C		
SYSTEM TEMP. (1)	Temperature of the system flow water if multi-generator	°C		
T.DHW BOTTOM	Water temperature in the bottom of the DHW tank	°C		
TEMP.TANK AUX (1)	Water temperature in the second DHW tank connected to the AUX circuit	°C		
DHW A TEMP. (1)	Water temperature in the second DHW tank connected to circuit A	°C		
BACK TEMP	Temperature of the boiler return water	°C		
WIND SPEED	Fan rotation speed	rpm		
POWER	Instantaneous boiler output (0%: Burner off or running at minimum output)	%		
CURRENT (μA)	Ionization current	μΑ		
NB IMPULS.	Number of burner starts (not restartable) The meter is incremented by 8 every 8 start-ups			
RUNTIME	Number of burner operation hours (not restartable) The meter is incremented by 2 every 2 hours	h		
IN 0-10V <sup>(1)</sup>	Voltage at input 0-10 V	V		
SEQUENCE	Control system sequence			
CTRL	Software control number			
(1) The parameter is only displayed for the options, circuits or sensors actually connected.				

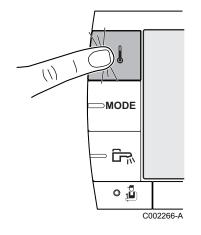
# 4.3 Changing the settings



To set the various heating, DHW and swimming pool temperatures, proceed as follows:

- 1. Press the | key.
- 2. To select the desired parameter, turn the rotary button.
- 3. To modify the parameter, press the rotary button. To go back to the previous display, press the key ......
- 4. To modify the parameter, turn the rotary button.
- 5. To confirm, press the rotary button.
- i

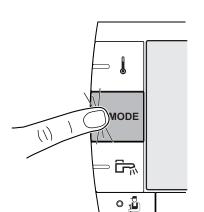
To cancel, press keyesc.



Menu &			
Parameter	Adjustment range	Description	Factory setting
DAY TEMP. A	5 to 30 °C	Desired room temperature in comfort periods on circuit A	20 °C
NIGHT TEMP. A	5 to 30 °C	Desired room temperature in reduced periods on circuit A	16 °C
DAY TEMP. B (1)	5 to 30 °C	Desired room temperature in comfort periods on circuit B	20 °C
NIGHT TEMP. B (1)	5 to 30 °C	Desired room temperature in reduced periods on circuit B	16 °C
DAY TEMP. C (1)	5 to 30 °C	Desired room temperature in comfort periods on circuit C	20 °C
NIGHT TEMP. C (1)	5 to 30 °C	Desired room temperature in reduced periods on circuit C	16 °C
WATER TEMP. (1)	10 to 80 °C	Desired domestic hot water temperature in the DHW circuit	55 °C
WATER T.NIGHT <sup>(1)</sup> (2)	10 to 80 °C	Set tank temperature, night programme	10 °C
TEMP.TANK AUX (1)	10 to 80 °C	Desired domestic hot water temperature in the auxiliary circuit	55 °C
AUX.TANK T.NIGHT <sup>(1)(2)</sup>	10 to 80 °C	Set tank temperature, night programme	10 °C
DHW A TEMP. (1)	10 to 80 °C	Desired domestic hot water temperature in circuit A	55 °C
A.TANK T.NIGHT <sup>(1)</sup> (2)	10 to 80 °C	Set tank temperature, night programme	10 °C
SWIMMING P.T.B (1)	5 to 39 °C	Desired temperature for swimming pool B	20 °C
SWIMMING P.T.C (1)	5 to 39 °C	Desired temperature for swimming pool C	20 °C
		ns, circuits or sensors actually connected.	

<sup>(2)</sup> The parameter is only displayed if **INSTALLATION** parameter is set to **EXTENDED** 

# 4.3.2. Selecting the operating mode



To select an operating mode, proceed as follows:

- 1. Press the MODE key.
- 2. To select the desired parameter, turn the rotary button.
- 3. To modify the parameter, press the rotary button. To go back to the previous display, press the key .□.
- 4. To modify the parameter, turn the rotary button.
- 5. To confirm, press the rotary button.
  - To cancel, press keyesc.

Menu MODE				
Parameter	Adjustment range	Description	Factory setting	
AUTOMATIQUE		The comfort ranges are determined by the timer programme.		
DAY	7/7, xx:xx	Comfort mode is forced until the time indicated or all the time (7/7).	Present time + 1 hour	
NIGHT	7/7, xx:xx	Reduced mode is forced until the time indicated or all the time (7/7).	Present time + 1 hour	
HOLIDAYS	7/7, 1 to 365	The antifreeze mode is active on all boiler circuits.  Number of days' holiday: xx <sup>(1)</sup> heating OFF: xx:xx <sup>(1)</sup> Restarting: xx:xx <sup>(1)</sup>	Present date + 1 day	
SUMMER		The heating is off.  Domestic hot water continues to be produced.		
The generator operates according to the set point setting. All of the pumps operate. Option of setting the set point by simply turning the rotary button.				
FORCE AUTO (2)	YES / NO	An operating mode override is activated on the remote control (option).  To force all circuits to run on <b>AUTOMATIQUE</b> mode, select <b>YES</b> .		

<sup>(1)</sup> The start and end days and the number of days are calculated in relation to each other.

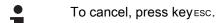
21

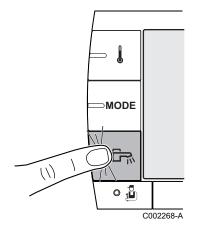
<sup>(2)</sup> The parameter is only displayed if a room sensor is connected.

# 4.3.3. Forcing domestic hot water production

To force domestic hot water production, proceed as follows:

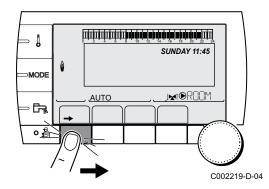
- 1. Press the 🖶 key.
- 2. To select the desired parameter, turn the rotary button.
- 3. To modify the parameter, press the rotary button. To go back to the previous display, press the key ......
- 4. To modify the parameter, turn the rotary button.
- 5. To confirm, press the rotary button.





Menu <sup>□</sup>				
Parameter	Factory setting			
AUTOMATIQUE The domestic hot water comfort ranges are determined by the timer programme.				
COMFORT	Domestic hot water comfort mode is forced until the time indicated or all the time (7/7).	Present time + 1 hour		

# 4.3.4. Setting the contrast and lighting on the display

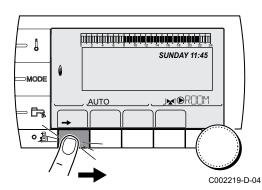


- 1. To access user level: Press the → key.
- 2. Select the menu #SETTING.
- •
- Turn the rotary button to scroll through the menus or modify a value.
- Press the rotary button to access the selected menu or confirm a value modification.

For a detailed explanation of menu browsing, refer to the chapter: "Browsing in the menus", page 14.

3. Set the following parameters:

User level - Menu #SETTING				
Parameter	Adjustment range	Description	Factory setting	Customer setting
CONTRAST DISP.		Adjusting the display contrast.		
BACK LIGHT	COMFORT	The screen is illuminated continuously in daytime periods.	ECO	
	ECO	The screen is illuminated for 2 minutes whenever pressed.		



# 4.3.5. Setting the time and date

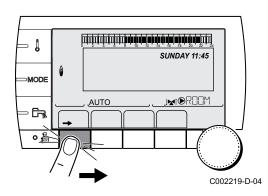
- 1. To access user level: Press the → key.
- 2. Select the menu #TIME .DAY.
- i
- Turn the rotary button to scroll through the menus or modify a value.
- Press the rotary button to access the selected menu or confirm a value modification.

For a detailed explanation of menu browsing, refer to the chapter: "Browsing in the menus", page 14.

3. Set the following parameters:

Parameter	Adjustment range	Description	Factory setting	Customer setting
HOURS	0 to 23	Hours setting		
MINUTE	0 to 59	Minutes setting		
DAY	Monday to Sunday	Setting the day of the week		
DATE	1 to 31	Day setting		
MONTH	January to December	Month setting		
YEAR	2008 to 2099	Year setting		
SUM. TIME:	AUTO	automatic switch to summer time on the last Sunday in March and back to winter time on the last Sunday in October.	AUTO	
	MANU	for countries where the time change is done on other dates or is not in use.		

# 4.3.6. Selecting a timer programme



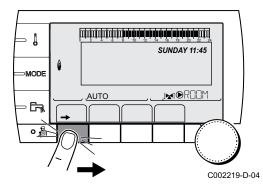
- 1. To access user level: Press the → key.
- 2. Select the menu #CHOICE TIME PROG..
- i
- Turn the rotary button to scroll through the menus or modify a value.
- Press the rotary button to access the selected menu or confirm a value modification.

For a detailed explanation of menu browsing, refer to the chapter: "Browsing in the menus", page 14.

- 3. To select the desired parameter.
- 4. Assign the desired timer programme (P1 to P4) to the circuit with the rotary button.

User level - Menu #CHOICE TIME PROG.		
Parameter	Adjustment range	Description
CURRENT PROG.A	P1 / P2 / P3 / P4	Comfort programme activated (Circuit A)
CURRENT PROG.B	P1 / P2 / P3 / P4	Comfort programme activated (Circuit B)
CURRENT PROG.C	P1 / P2 / P3 / P4	Comfort programme activated (Circuit C)

# 4.3.7. Customising a timer programme



- 1. To access user level: Press the → key.
- 2. Select the menu #TIME PROGRAM.



- Turn the rotary button to scroll through the menus or modify a value.
- Press the rotary button to access the selected menu or confirm a value modification.

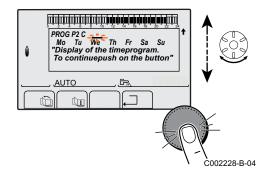
For a detailed explanation of menu browsing, refer to the chapter: "Browsing in the menus", page 14.

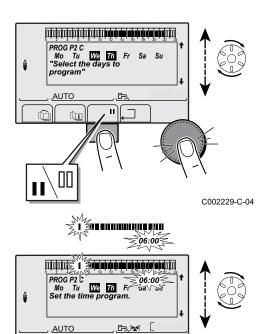
3. To select the desired parameter.

User level - Menu #TIME PROGRAM		
Parameter	Time schedule	Description
TIME PROG.A	PROG P2 A PROG P3 A PROG P4 A	Timer programme for circuit A
TIME PROG.B	PROG P2 B PROG P3 B PROG P4 B	Timer programme for circuit B
TIME PROG.C	PROG P2 C PROG P3 C PROG P4 C	Timer programme for circuit C
TIME PROG.DHW		DHW circuit timer programme
TIME PROG.AUX		Auxiliary circuit timer programme

- 4. To select a timer programme to be modified.
- 5. To select to days for which the timer programme is to be modified:

Turn the rotary button to the left until you reach the day desired. To confirm, press the rotary button.





m)

C002230-E-04

(II

#### 6. || : Day selection

Press key  $\parallel \mid / \parallel \parallel$  until the symbol  $\parallel$  is displayed.

Turn the rotary button to the right to select the day(s) desired.

#### **||| : Cancelling the day selection**

Press key **I** / **I** ¶ until the symbol **I** ∏ is displayed.

Turn the rotary button to the right to cancel selection of the relevant day(s).

7. When the days desired for the programme have been selected, press the rotary button to confirm.

# 8. To define the timer ranges for the comfort mode and reduced mode:

Turn the rotary button to the left until **0:00** is displayed. The first segment of the graphic bar for the timer programme flashes.

#### 9. II: Comfort mode selection

Press key **I** / **I** until the symbol **I** is displayed.

To select a comfort time range, turn the rotary button to the right.

#### [ ] : Reduced mode selection

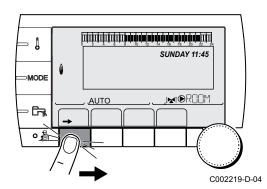
Press key [ / [ ] until the symbol [ ] is displayed.

To select a reduced time range, turn the rotary button to the right.

10. When the times for the comfort mode have been selected, press the rotary button to confirm.

	Day	ay Comfort periods / Filling enabled:				
		P1	P2	P3	P4	
ΓΙΜΕ PROG.A	Monday	6:00 to 22:00	_			
	Tuesday	6:00 to 22:00				
	Wednesday	6:00 to 22:00				
	Thursday	6:00 to 22:00				
	Friday	6:00 to 22:00				
	Saturday	6:00 to 22:00				
	Sunday	6:00 to 22:00				
TIME PROG.B	Monday	6:00 to 22:00				
	Tuesday	6:00 to 22:00				
	Wednesday	6:00 to 22:00				
	Thursday	6:00 to 22:00				
	Friday	6:00 to 22:00				
	Saturday	6:00 to 22:00				
	Sunday	6:00 to 22:00				
TIME PROG.C	Monday	6:00 to 22:00				
	Tuesday	6:00 to 22:00				
	Wednesday	6:00 to 22:00				
	Thursday	6:00 to 22:00				
	Friday	6:00 to 22:00				
	Saturday	6:00 to 22:00				
	Sunday	6:00 to 22:00				

	Day	Comfort periods / Filling enabled:				
		P1	P2	P3	P4	
TIME PROG.DHW	Monday		•	•	•	
	Tuesday					
	Wednesday					
	Thursday					
	Friday					
	Saturday					
	Sunday					
TIME PROG.AUX	Monday					
	Tuesday					
	Wednesday					
	Thursday					
	Friday					
	Saturday					
	Sunday					



# 4.3.8. Setting an annual clock

The annual clock is used to programme up to 10 heating stop periods over one year. The circuits selected for this stop are in Antifreeze mode during the period chosen.

- 1. To access user level: Press the → key.
- 2. Select the menu #ANNUAL PROG.
- i
- Turn the rotary button to scroll through the menus or modify a value.
- Press the rotary button to access the selected menu or confirm a value modification.

For a detailed explanation of menu browsing, refer to the chapter: "Browsing in the menus", page 14.

3. To select the desired parameter.

OFF	No stop
Α	circuit A
В	circuit B
A+B	circuit A, B
С	circuit C
A+C	circuit A, C
B+C	circuit B, C
A+B+C	circuit A, B, C
SU	DHW circuit
A+E	circuit A and DHW
B+E	circuit B and DHW
A+B+W	circuit A, B and DHW
C+E	circuit C and DHW

A+C+W	circuit A, C and DHW
B+C+W	circuit B, C and DHW
ALL	circuit A, B, C and DHW

- 4. Set the start date and the end date of the shutdown selected.
- 5. To deactivate a shutdown, select the shutdown and set to **OFF**.
- 6. To select another shutdown, press the  $\ensuremath{\sl \sl \sl}$  button.

Annual programme (Factory setting)							
Stop no.	Circuit concerned	Start date	End date				
1	OFF	01-01	01-01				
2	OFF	01-01	01-01				
3	OFF	01-01	01-01				
4	OFF	01-01	01-01				
5	OFF	01-01	01-01				
6	OFF	01-01	01-01				
7	OFF	01-01	01-01				
8	OFF	01-01	01-01				
9	OFF	01-01	01-01				
10	OFF	01-01	01-01				

For example: Customised programming						
Stop no.	Circuit concerned	Start date	End date			
1	A+C	01-11	10-11			
2	A+C	20-12	02-01			

If setting **STOP**: **OFF**, the stop is deactivated and the start and end dates are not displayed.

User level -	Menu #ANNUAL PR	OG		
		Description	Factory setting	Adjustment range
STOP N 1:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B +C+W, ALL
	BEG.DATE N 01	Setting start date of the stop	01	1-31
	BEG.MONTH N 01	Setting start month of the stop	01	1-12
	END DATE N 01	Setting end date of the stop	01	1-31
	END MONTH N 01	Setting end month of the stop	01	1-12
STOP N 2:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B +C+W, ALL
	BEG.DATE N 02	Setting start date of the stop	01	1-31
	BEG.MONTH N 02	Setting start month of the stop	01	1-12
	END DATE N 02	Setting end date of the stop	01	1-31
	END MONTH N 02	Setting end month of the stop	01	1-12
STOP N 3:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B +C+W, ALL
	BEG.DATE N 03	Setting start date of the stop	01	1-31
	BEG.MONTH N 03	Setting start month of the stop	01	1-12
	END DATE N 03	Setting end date of the stop	01	1-31
	END MONTH N 03	Setting end month of the stop	01	1-12

User level -	Menu #ANNUAL PR			
		Description	Factory setting	Adjustment range
STOP N 4:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B +C+W, ALL
	BEG.DATE N 04	Setting start date of the stop	01	1-31
	BEG.MONTH N 04	Setting start month of the stop	01	1-12
	END DATE N 04	Setting end date of the stop	01	1-31
	END MONTH N 04	Setting end month of the stop	01	1-12
STOP N 5:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B +C+W, ALL
	BEG.DATE N 05	Setting start date of the stop	01	1-31
	BEG.MONTH N 05	Setting start month of the stop	01	1-12
	END DATE N 05	Setting end date of the stop	01	1-31
	END MONTH N 05	Setting end month of the stop	01	1-12
STOP N 6:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B +C+W, ALL
	BEG.DATE N 06	Setting start date of the stop	01	1-31
	BEG.MONTH N 06	Setting start month of the stop	01	1-12
	END DATE N 06	Setting end date of the stop	01	1-31
	END MONTH N 06	Setting end month of the stop	01	1-12
STOP N 7:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B +C+W, ALL
	BEG.DATE N 07	Setting start date of the stop	01	1-31
	BEG.MONTH N 07	Setting start month of the stop	01	1-12
	END DATE N 07	Setting end date of the stop	01	1-31
	END MONTH N 07	Setting end month of the stop	01	1-12
STOP N 8:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B+C+W, ALL
	BEG.DATE N 08	Setting start date of the stop	01	1-31
	BEG.MONTH N 08	Setting start month of the stop	01	1-12
	END DATE N 08	Setting end date of the stop	01	1-31
	END MONTH N 08	Setting end month of the stop	01	1-12
STOP N 9:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B +C+W, ALL
	BEG.DATE N 09	Setting start date of the stop	01	1-31
	BEG.MONTH N 09	Setting start month of the stop	01	1-12
	END DATE N 09	Setting end date of the stop	01	1-31
	END MONTH N 09	Setting end month of the stop	01	1-12
STOP N 10:		Selection of the circuit stopped	OFF	OFF, A, B, A+B, C, A+C, B+C, A+B+C, SU, A+E, B+E, A+B+W, C+E, A+C+W, B +C+W, ALL
	BEG.DATE N 10	Setting start date of the stop	01	1-31
	BEG.MONTH N 10	Setting start month of the stop	01	1-12
	END DATE N 10	Setting end date of the stop	01	1-31
	END MONTH N 10	Setting end month of the stop	01	1-12

# 4.4 Installation shutdown



#### CAUTION

Do not switch off the mains supply to the appliance. If the central heating system is not used for a long period, we recommend activating the **HOLIDAYS** mode (to ensure the anti-grip of the heating pump).

# 4.5 Frost protection



#### **CAUTION**

- The antifreeze protection does not function if the appliance is switched off.
- The integrated protection system only protects the boiler, not the installation. To protect the installation, set the appliance to **HOLIDAYS** mode.

### The **HOLIDAYS** mode protects:

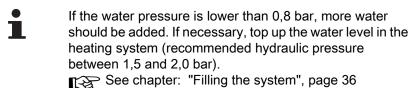
- ► The installation if the outside temperature is lower than 3°C (factory setting).
- ▶ The room temperature if a remote control is connected and the room temperature is lower than 6 °C (factory setting).
- ➤ The domestic hot water tank if the tank temperature is lower than 4 °C (the water is reheated to 10 °C).

To configure the holidays mode: See chapter: "Selecting the operating mode", page 21.

# 5 Operating the appliance - IniControl

# 5.1 Putting the appliance into operation

1. Check the water pressure in the installation shown on the control panel display.



- 2. Open the gas valve on the boiler.
- 3. Switch on the boiler.
- 4. The start-up cycle begins and cannot be interrupted. During the start-up cycle, the display shows the following information:
  - F:XX: Software version
    F:XX: Parameter version

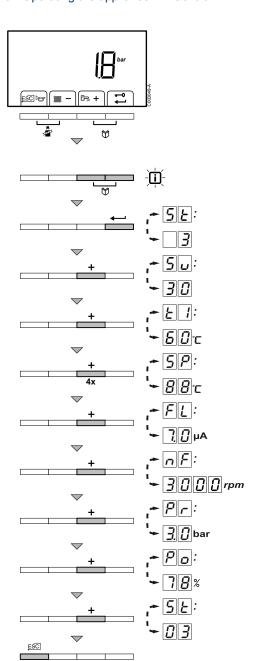
The version numbers are displayed alternately.

- 5. A vent cycle of a duration of around 3 minutes is carried out automatically.
- 6. In addition to ♠, in STAND-BY the display normally shows the water pressure and the symbols ♠, and ♠.

# 5.2 Reading out measured values

The following current values can be read off the information menu i:

- ▶ **5 E** = State.
- ▶  $|5|_{u}$  = Sub-status.
- ▶ | | | | = Supply temperature (°C).
- ▶ **[ [ [ ] ]** = Return temperature (°C).
- ▶ **ૄ 3** = Calorifier temperature (°C).
- ▶ | **E** | **5** | = Solar boiler temperature (°C).
- ▶ |**5**|**P**| = Internal set point (°C).
- F L = Ionization current (μA).
- ▶ ☐ F = Fan speed in rpm.
- ▶ |P|r = Water pressure (bar).
- ▶ P = Supplied relative heat output (%).



The current values can be read as follows:

- Press the two keys simultaneously. The symbol flashes.
- 2. Confirm using key . 5 is displayed, alternating with the current status 3 (for example).
- 3. Press the **[+]** key. **[5]** is displayed, alternating with the current sub-status **[3]** (for example).
- 4. Press the [+] key. [-] is displayed, alternating with the current flow temperature [-] °C (for example).
- 5. Press the **[+]** key successively to scroll down the various parameters. [E, Z], [E, Z], [E, Z], [E, Z].
- 6. Press the [+] key.  $\underline{\varsigma}\underline{\rho}$  is displayed, alternating with the internal set point  $\underline{\beta}\underline{\rho}$ °C (for example).
- 7. Press the [+] key. FL is displayed, alternating with the current ionization current  $\mathbb{R}^n$   $\mu A$  (for example).
- 8. Press the **[+]** key. **[F]** is displayed, alternating with the current fan rotation speed **[F]** find rpm (for example).
- 9. Press the [+] key. pr is displayed, alternating with the current water pressure <u>I</u> bar (for example). If no water pressure sensor is connected, [-.-] appears on the display.
- 10.Press the [+] key.  $\boxed{P}_{\boxed{o}}$  is displayed, alternating with the current modulation percentage  $\boxed{7}$  % (for example).
- 11. Press the [+] key. The readout cycle starts again with 5.
- 12. Press the , ☐ key 2 times to return to the current operating mode.

# 5.3 Changing the settings

31

# 5.3.1. Parameter descriptions

Parameter	Description	Adjustment range	Factory setting		ting	
			MCA			
			45 65 90 11		115	
PI	Maximum outlet temperature	20 to 90 °C	80	80	80	80
P 2	Domestic hot water temperature: T <sub>SET</sub>	40 to 65 °C	60	60	60	60
P 3	Heating / DHW mode	Do not modify	1	1	1	1
PY	ECO mode	Do not modify	2	2	2	2
<i>P</i> 5	Anticipation resistance	Do not modify	0	0	0	0

Parameter	Description	Adjustment range	Factory setting		ting	
			МС	MCA		
			45	65	90	115
<i>P 6</i>	Display screen	Do not modify	2	2	2	2
P7	Post-circulation of the boiler pump connected to the PCU	1 to 98 minutes 99 minutes = continuous	3	3	3	3
P8	Brightness of display lighting	Do not modify	1	1	1	1

## 5.3.2. Modification of the user-level parameters

Parameters P to P can be modified by the user in order to meet central heating and DHW comfort needs.



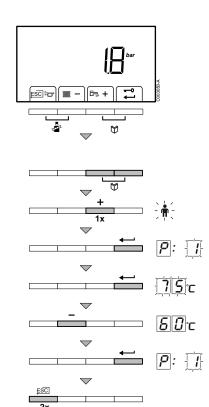
## CAUTION

Modification of the factory settings may be detrimental to the functioning of the appliance.

- 1. Press the two keys simultaneously and then key [+] until the symbol # flashes on the menu bar.
- Select the users menu using the key ←. P: is displayed with flashing.
- Press the ← key a second time. The value 80°C appears and flashes (for example).
- 4. Change the value by pressing the [-] or [+] key. In this example using key [-] to FIP °C.
- 5. Confirm the value with the ← key. [P]: [] is displayed with [] flashing.
- 6. Press the □ key 2 times to return to the current operating mode.



- The parameters  $\boxed{P}$  to  $\boxed{P}$  are changed in the same way as  $\boxed{P}$ . After step 2, use the [+] key to move to the required parameter.
- The parameters [ (the maximum heating water temperature) and [ (the maximum drinking water temperature) can also be modified using the quick selection menu.



# 5.3.3. Setting the manual mode

In some cases it may be necessary to switch the boiler to manual operation, For example, if the controller has not yet been connected. The boiler can be switched to automatic or manual operation under the symbol (<sup>III</sup>). To do this, proceed as follows:

- 1. Press the two keys simultaneously and then key [+] until the symbol flashes on the menu bar.
- 2. Press the ← key:

Or

The text  $[\mathbf{R}]_{\mathbf{L}}$  with the current water pressure (only if an outside sensor is connected). The flow temperature is determined by the internal heating curve.

or

The value of the minimum flow temperature.

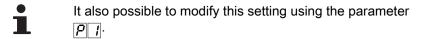
- 3. Press the [-] or [+] key to increase this value temporarily in manual operation.
- 4. Confirm the value with the ← key. The boiler is now set to manual operation.
- 5. Press the .□ key 2 times to return to the current operating mode.

# 5.3.4. Changing the heating temperature

If using an outside temperature sensor, the heating flow temperature is adjusted automatically.

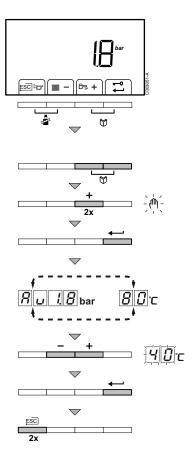
In summer, it is possible to reduce the heating flow temperature whilst maintaining comfort. To do this, proceed as follows:

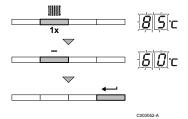
- 1. Press the |||||| key 1 times.
- 2. The symbol IIIIII and the current temperature are displayed (the temperature flashes, e.g. ☐☐☐°C).
- 3. Change the value by pressing the [-] or [+] key. In this example using key [-] to FIII°C.
- 4. To confirm, press the ← key.

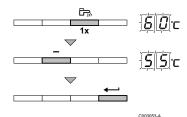


# 5.3.5. Modifying the domestic hot water temperature setting

It may be that a lower domestic hot water temperature will be sufficient for your needs. Reduce this temperature and save energy. To do this, proceed as follows:







- 1. Press the 🖶 key 1 times.
- 3. Change the value by pressing the [-] or [+] key. In this example using key [-] to 5|5|°C.
- 4. To confirm, press the ← key.

# 5.4 Installation shutdown



#### **CAUTION**

Do not switch off the boiler.

If the central heating system is not used for a long period, we recommend proceeding as follows:

- ▶ Press key IIII until **OFF** is displayed.
- ▶ Press key 🛱 until **OFF** is displayed.

# 5.5 Frost protection

When the heating water temperature in the boiler is too low, the integrated boiler protection system starts up. This protection functions as follows:

- ▶ If the water temperature is lower than 7°C, the heating pump starts up.
- ▶ If the water temperature is lower than 4°C, the boiler starts up.
- ▶ If the water temperature is higher than 10°C, the boiler shuts down and the circulation pump continues to run for a short time.
- ▶ If the water temperature in the storage tank is less than 4°C, it is reheated to its set point.

# 6 Checking and maintenance

# 6.1 General instructions

The boiler does not require a lot of maintenance. Nevertheless, we recommend having the boiler inspected and serviced at regular intervals.

- ▶ Maintenance and cleaning of the boiler must be carried out at least once a year by a qualified technician.
- ▶ Have the flues swept at least once a year or more, depending on the regulations in force in your country.



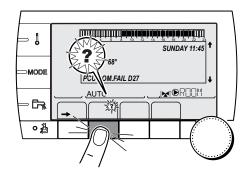
#### **CAUTION**

- Maintenance operations must be done by a qualified engineer.
- We recommend taking out a maintenance contract.
- Only original spare parts must be used.
- Make certain that the flues and chimneys are connected, in good condition and not blocked.

# 6.1.1. DIEMATIC iSystem control panel

The boiler displays a message whenever maintenance is necessary.

- 1. When the message, **REVISION**, is displayed, press ? to display the installer's telephone number.
- 2. Contact the fitter.
- 3. Have the required checks and services done.



C002302-D-04

#### 6.2 Periodic checks

▶ Check the water pressure in the installation.



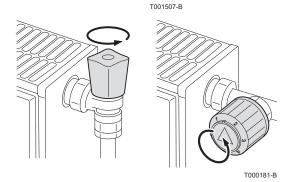
If the water pressure is lower than 0,8 bar, more water should be added. If necessary, top up the water level in the heating system (recommended hydraulic pressure between 1,5 and 2,0 bar).

See chapter: "Filling the system", page 36.





▶ Carry out a visual check for the presence of any water leaks.



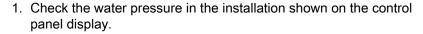
- ▶ Open and close the radiator valves several times a year (this prevents the valves from seizing up).
- ▶ Clean the outside of the boiler using a damp cloth and a light detergent.



### **CAUTION**

Only a qualified professional is authorised to clean the inside of the boiler.

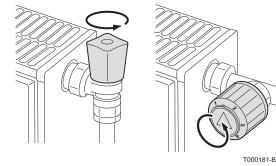
#### 6.3 Filling the system



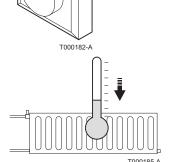


If the water pressure is lower than 0,8 bar, more water should be added. If necessary, top up the water level in the heating system (recommended hydraulic pressure between 1,5 and 2,0 bar).

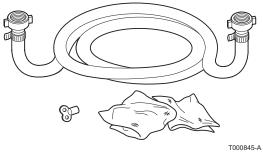
2. Open the valves on all radiators connected to the heating system.



3. Set the room thermostat to as low a temperature as possible.



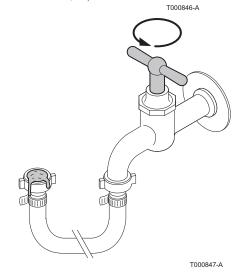
4. Wait until the temperature drops below 40°C and the radiators seem cold before filling the central heating system.



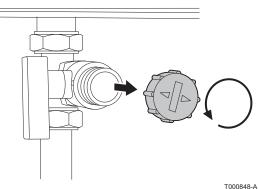
5. To fill with water, use a filling tube with two tap connections, a rag and a bleed key.



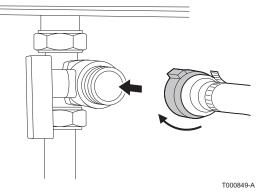
6. Connect the filling tube to a (cold) water tap.



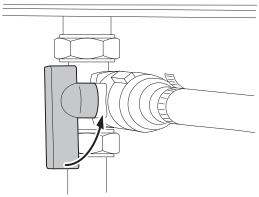
7. Eliminate the air from the filling tube. Slowly fill the tube with water. Hold the end of the tube up, above a bucket. Turn off the tap as soon as water runs out of the pipe.



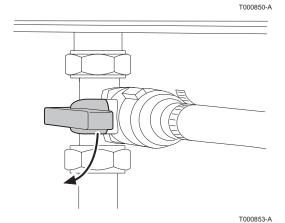
- 8. Unscrew the plug from the filling/draw-off valve.
  - The filling/draw-off valve is not necessarily located next to the boiler.



9. Attach the tube to the filling/draw-off valve. Firmly tighten the nut on the filling tube.



- 10. Open the filling/draw-off valve on the heating system.
- 11. Open the running water tap.
- 12. Check the water pressure in the installation shown on the control panel display.
- 13. Close the water tap when the water pressure reaches 2 bar.



14. Close the filling/draw-off valve on the heating system. Leave the tube on the filling/draw-off valve until the air is purged from the installation.



When water is added, air gets into the heating system. Degas the installation. After the air has been vented, the water pressure can drop below the required level. Check the water pressure in the installation shown on the control panel display. If the water pressure is lower than 0,8 bar, more water should be added.

15. After filling the installation, switch the boiler on.

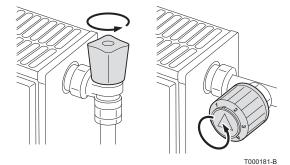


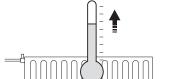
Filling and bleeding the installation 2 times a year should be sufficient to obtain an adequate hydraulic pressure. If it is often necessary to top up the installation with water, contact your fitter.

# 6.4 Bleeding the heating system

It is essential that you bleed any air in the calorifier, the conduits or the taps to prevent the annoying noises likely to be produced during heating or when tapping water. To do this, proceed as follows:

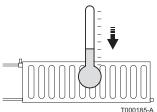
1. Open the valves on all radiators connected to the heating system.





JUUL

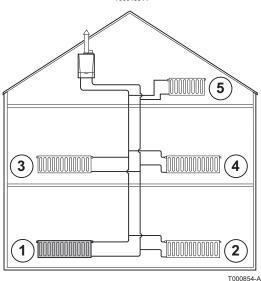
- 2. Set the heating set point to as high a temperature as possible.
- 3. Wait until the radiators are hot.



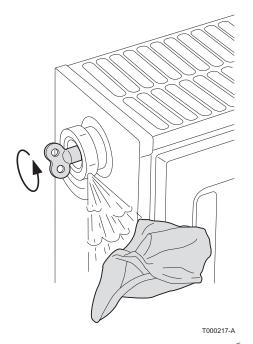
39

4. Switch the boiler off.

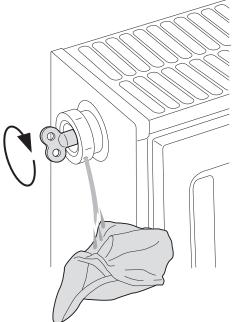
5. Wait around 10 minutes until the radiators are cold.



6. Bleed the radiators. Start with the lower floors.



7. Open the bleed connection using the bleed key provided whilst keeping a rag pressed against the connection.



8. Wait until water comes out of the bleed valve and then close the bleed connection.



### **CAUTION**

The water may still be hot.

- 9. Switch on the boiler. A vent cycle of a duration of around 3 minutes is carried out automatically.
- 10. After venting, check whether the pressure in the installation is still sufficient.



T000218-A

If the water pressure is lower than 0,8 bar, more water should be added. If necessary, top up the water level in the heating system (recommended hydraulic pressure between 1,5 and 2,0 bar).

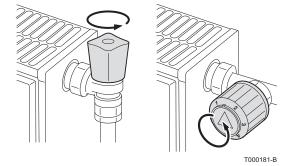
See chapter: "Filling the system", page 36

11.Set the heating set point.

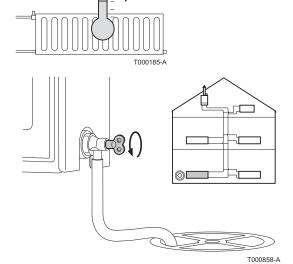
# 6.5 Draining the installation

It may become necessary to empty the water from the heating system when the radiators have to be replaced, should there be a major water leak or a risk of frost. To do this, proceed as follows:

1. Open the valves on all radiators connected to the heating system.



- 2. Switch off the boiler electrical power supply.
- 3. Wait around 10 minutes until the radiators are cold.



41

- 4. Connect an evacuation hose to the plug located at the lowest level. Place the end of the hose in a discharge sump or in a place where the water discharged from the valve can not do any damage.
- 5. Open the filling/draw-off valve on the heating system. Vent the heating installation.



## **WARNING**

The water may still be hot.

6. When no more water comes out of the drainage plug, close the drainage valve.

# 7 Troubleshooting

# 7.1 Anti-hunting



This display only concerns boilers with the DIEMATIC iSystem control panel.

When the boiler is in Anti-short-cycle operating mode, the symbol ? flashes.

Press the "?" key.
 The message Operation assured when the restart temperature will be reached is displayed.



This message is not an error message but an item of information.

# 7.2 Messages (Code type Bxx or Mxx)

In the case of failure, the control panel displays a message and a corresponding code.

- Make a note of the code displayed.
   The code is important for the correct and rapid diagnosis of the type of failure and for any technical assistance that may be needed.
- Switch the boiler off and switch back on. The boiler starts up again automatically when the reason for the blocking has been removed.
- 3. If the code is displayed again, correct the problem by following the instructions in the table below:



Depending on the control panel, the message display is different:

- DIEMATIC iSystem control panel: The code and the message are displayed.
- IniControl control panel: Only the code is displayed.

Code	Messages	Description	Checking / solution			
B00	BL.CRC.PSU	The PSU PCB is incorrectly	Parameter error on the PSU PCB			
		configured	<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>			
B01	BL.MAX BOILER	Maximum flow temperature	The water flow in the installation is insufficient			
		exceeded	► Check the circulation (direction, pump, valves)			
B02	BL.HEATING	The increase in flow temperature	The water flow in the installation is insufficient			
	SPEED	has exceeded its maximum limit	► Check the circulation (direction, pump, valves)			
			Check the water pressure			
			Sensor error			
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>			
B07	BL.DT OUTL RET.	Maximum difference between the	The water flow in the installation is insufficient			
		flow and return temperature exceeded	► Check the circulation (direction, pump, valves)			
			Check the water pressure			
			Sensor error			
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>			
B08	BL.RL OPEN	The <b>RL</b> inlet on the PCU PCB	Parameter error			
		terminal block is open	▶ Contact the professional who takes care of maintenance of			
			the appliance			
			Bad connection			
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>			
B09	BL.INV. L/N	<u> </u>	onal who takes care of maintenance of the appliance			
B10 B11	BL.BL INPUT OPEN	The <b>BL</b> inlet on the PCU PCB terminal block is open	The contact connected to the <b>BL</b> inlet is open			
			<ul> <li>Contact the professional who takes care of maintenance o the appliance</li> </ul>			
			Parameter error			
			Contact the professional who takes care of maintenance of			
			the appliance			
			Bad connection			
			Contact the professional who takes care of maintenance of			
B13	BL. PCU COM	Communication error with the	the appliance Bad connection			
513	BL. PCU COM BL.COM PCU-D4	SCU PCB				
	·		<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>			
			SCU PCB not installed in the boiler			
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>			
B14	BL.WATER MIS.	The water pressure is lower than	Not enough water in the circuit			
		0,8 bar	► Top up the installation with water			
B15	BL.GAS PRESS	Gas pressure too low	Incorrect setting of the gas pressure switch on the SCU PCB			
			Check that the gas valve is fully opened			
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>			
B16	BL.BAD SU	The SU PCB is not recognised	Wrong SU PCB for this boiler			
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>			
B17 BL.PCU ERROR The parameters saved on the Parameter error on the PCU PCB		Parameter error on the PCU PCB				
		PCU PCB are impaired	Contact the professional who takes care of maintenance or			
			the appliance			

Code	Messages	Description	Checking / solution				
B18	BL.BAD PSU	The PSU PCB is not recognised	Wrong PSU PCB for this boiler				
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
B19	BL.NO CONFIG	The boiler has not been	The PSU PCB has been changed				
		configured	<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
B21	BL. COM SU	Communication error between the	Bad connection				
		PCU and SU PCBs	<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
B22	BL.FLAME LOS	No flame during operation	No ionization current				
			▶ Check that the gas valve is fully opened				
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
B25	BL.SU ERROR	Internal error on the SU PCB	<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
B26	BL.DHW. S.	The DHW tank sensor is disconnected or short circuited	<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
B27	BL.DHW INST	The sensor on the plate exchanger outlet is disconnected or short circuited	<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
M04	REVISION	A service is required	The date programmed for the service has been reached				
			If the symbol ? flashes, press key ?. The installer's contact details are displayed.				
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
M05	REVISION A	An A, B or C service is required	The date programmed for the service has been reached				
M06	REVISION B		If the symbol ? flashes, press key ?. The installer's contact				
M07	REVISION C		details are displayed.				
			<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
M20	DISGAS	A boiler vent cycle is underway	Switching the boiler on				
			▶ Wait 3 minutes				
	FL.DRY.B XX DAYS	Floor drying is active  XX DAYS = Number of days' floor	Floor drying is underway. Heating on the circuits not concerned is shut down.				
	FL.DRY.C XX DAYS	drying remaining.	<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>				
	FL.DRY.B+C XX DAYS		PP 5 55				
M23	CHANGE OUTSI.S	The outside temperature sensor is defective.	Change the outside radio temperature sensor.				
	STOP N XX	The shutdown is active  XX = Number of the active shutdown	A shutdown is underway. The circuits selected for this stop are in Antifreeze mode during the period chosen.				

# 7.3 Faults (Code type Lxx or Dxx)

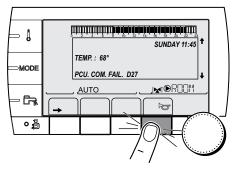
In the event of operational failure, the control panel flashes and displays an error message and a corresponding code.



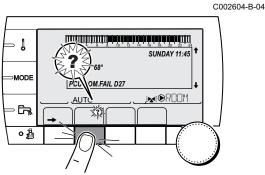
Depending on the control panel, the message display is different:

- ▶ DIEMATIC iSystem control panel: The code and the message are displayed.
- IniControl control panel: Only the code is displayed.

## 7.3.1. DIEMATIC iSystem control panel



- Make a note of the code displayed.
   The code is important for the correct and rapid diagnosis of the type of failure and for any technical assistance that may be needed.
- 2. Press the key. If the code is displayed again, switch off the boiler and then switch it back on.



- 3. Press the ? key. Follow the instructions displayed to solve the problem.
- 4. Consult the meaning of the codes in the table below:

C002302-D-04

## 7.3.2. IniControl control panel

- Make a note of the code displayed.
   The code is important for the correct and rapid diagnosis of the type of failure and for any technical assistance that may be needed.
- 2. Press the key. If the code is displayed again, switch off the boiler and then switch it back on.

#### 7.3.3. List of faults

Code	Faults	Cause of the fault	Description	Checking / solution		
L00	PSU FAIL	PCU	PSU PCB not connected	Bad connection PSU PCB faulty		
				<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>		
L01	PSU PARAM FAIL	PCU	The safety parameters are incorrect	Bad connection PSU PCB faulty		
				<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>		
L02	DEF.OUTLET S.	PCU	The boiler flow sensor has short-circuited	Bad connection Sensor fault		
				Contact the professional who takes care of maintenance of the appliance		
L03	DEF.OUTLET S.	PCU	The boiler flow sensor is on an open circuit	Bad connection Sensor fault		
				Contact the professional who takes care of maintenance of the appliance		
L04	DEF.OUTLET S.	PCU	Boiler temp too low	Bad connection Sensor fault		
				Contact the professional who takes care of maintenance of the appliance		
				No water circulation		
				Vent the air in the heating system  Check the circulation (direction numb		
				Check the circulation (direction, pump, valves)		
L05	STB OUTLET	PCU	Boiler temperature too high	Check the water pressure  Bad connection		
				Sensor fault		
				Contact the professional who takes care of maintenance of the appliance		
				No water circulation		
				<ul><li>Vent the air in the heating system</li><li>Check the circulation (direction, pump,</li></ul>		
				valves)		
L06	BACK S.FAILURE	PCU	The return temperature concer has	Check the water pressure  Bad connection		
100	BACK S.FAILURE	PCU	The return temperature sensor has short-circuited	Sensor fault		
				Contact the professional who takes care of maintenance of the appliance		
L07	BACK S.FAILURE	PCU	The return temperature sensor is on an open circuit	Bad connection Sensor fault		
				<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>		
L08	BACK S.FAILURE	PCU	Return temperature too low	Bad connection Sensor fault		
				Contact the professional who takes care of maintenance of the appliance		
				No water circulation		
				Vent the air in the heating system		
				Check the circulation (direction, pump, valves)		
				Check the water pressure		

Code	Faults	Cause	Description	Checking / solution		
		of the fault				
L09	STB BACK	PCU	Return temperature too high	Bad connection Sensor fault		
				<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>		
				No water circulation		
				Vent the air in the heating system		
				<ul><li>Check the circulation (direction, pump, valves)</li></ul>		
L10	DEP-RET>MAX	PCU	Difference between the flow and	Check the water pressure  Bad connection		
100	DEF-RET/WAX	PCU	return temperatures insufficient	Sensor fault		
				<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>		
				No water circulation		
				▶ Vent the air in the heating system		
				<ul><li>Check the circulation (direction, pump, valves)</li></ul>		
144	DET DED MAY	5011		Check the water pressure		
L11	RET-DEP>MAX	PCU	Difference between the flow and return temperatures too great	Bad connection Sensor fault		
				<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>		
				No water circulation		
				▶ Vent the air in the heating system		
				<ul><li>Check the circulation (direction, pump, valves)</li></ul>		
L12	STD ODEN	DCII	Maximum hailar tamparatura	Check the water pressure		
L12	STB OPEN	PCU	Maximum boiler temperature exceeded (STB thermostat maximum)	Bad connection Sensor fault		
				Contact the professional who takes care of maintenance of the appliance		
				No water circulation		
				Vent the air in the heating system		
				<ul> <li>Check the circulation (direction, pump, valves)</li> </ul>		
L14	BURNER FAILURE	PCU	5 burner start-up failures	<ul><li>Check the water pressure</li><li>No ignition</li></ul>		
	DOMINEN I AILURE		o builler start-up failules			
				Contact the professional who takes care of maintenance of the appliance Ignition arc, but no flame formation		
				<ul><li>Check that the gas valve is fully opened</li><li>Contact the professional who takes care of</li></ul>		
				maintenance of the appliance		
				Presence of the flame but insufficient ionization (<3 µA)		
				▶ Check that the gas valve is fully opened		
				<ul> <li>Contact the professional who takes care of maintenance of the appliance</li> </ul>		

Code	Faults	Cause of the fault	Description	Checking / solution		
L16	PARASIT FLAME	PCU	Detection of a parasite flame	Ionization current present when there should not be a flame Ignition transformer defective Gas valve defective The burner remains very hot: CO <sub>2</sub> too high  Contact the professional who takes care of maintenance of the appliance		
L17	VALVE FAIL	PCU	Problem on the gas valve	Bad connection SU PCB faulty  Contact the professional who takes care of maintenance of the appliance		
L34	FAN FAILURE	PCU	The fan is not running at the right speed	Bad connection Fan defective  Contact the professional who takes care of		
L35	BACK>BOIL FAIL	PCU	Flow and return reversed	maintenance of the appliance  Bad connection Sensor fault  Contact the professional who takes care of maintenance of the appliance  Water circulation direction reversed  Check the circulation (direction, pump, valves)		
L36	I-CURRENT FAIL	PCU	The flame went out more than 5 times in 24 hours while the burner was operating	No ionization current  Check that the gas valve is fully opened  Contact the professional who takes care of maintenance of the appliance		
L37	SU COM.FAIL	PCU	Communication failure with the SU PCB	Bad connection  Contact the professional who takes care of maintenance of the appliance		
L38	PCU COM.FAIL	PCU	Communication failure between the PCU and SCU PCBs	Bad connection SCU PCB not connected or faulty  Contact the professional who takes care of maintenance of the appliance		
L39	BL OPEN FAIL	PCU	The <b>BL</b> inlet opened for a short time	Bad connection External cause Parameter incorrectly set  Contact the professional who takes care of maintenance of the appliance		
L40	TEST.HRU.FAIL	PCU	HRU/URC unit test error	Bad connection External cause Parameter incorrectly set  Contact the professional who takes care maintenance of the appliance		
L250	DEF.WATER MIS.	PCU	The water pressure is too low	Hydraulic circuit incorrectly vented Water leak Measurement error  Top up with more water if necessary Reset the boiler		
L251	MANOMETRE FAIL	PCU	Fault on the water pressure sensor	Wiring problem The manometer is defective Sensor pcb defective  Contact the professional who takes care maintenance of the appliance		

Code	Faults	Cause of the fault	Description	Checking / solution			
D03 D04	OUTL S.B FAIL. OUTL S.C FAIL.	SCU	Circuit B flow sensor fault Circuit C flow sensor fault Remarks: The circuit pump is running. The 3-way valve motor on the circuit is no longer powered and can be adjusted manually.	Bad connection Sensor fault  Contact the professional who takes care of maintenance of the appliance			
D05	OUTSI.S.FAIL.	SCU	Outside temperature sensor fault Remarks: The boiler operates on BOILER MAX temperature. The valve setting is no longer ensured but monitoring the maximum temperature of the circuit after the valve is ensured. Valves may be manually operated. Reheating the domestic hot water remains ensured.	Bad connection Sensor fault  Contact the professional who takes care of maintenance of the appliance			
D07	SYST.SENS.FAIL.	SCU	System sensor fault	Bad connection Sensor fault  Contact the professional who takes care of maintenance of the appliance			
D09	DHW S.FAILURE	SCU	Domestic hot water sensor fault Remarks: Heating of domestic hot water is no longer ensured. The load pump operates. The load temperature of the dhw tank is the same as the boiler.	Bad connection Sensor fault  Contact the professional who takes care of maintenance of the appliance			
D11 D12 D13	ROOM S.A FAIL. ROOM S.B FAIL. ROOM S.C FAIL.	SCU	A room temperature sensor fault B room temperature sensor fault C room temperature sensor fault Note: The circuit concerned operates without any influence from the room sensor.	Bad connection Sensor fault  Contact the professional who takes care of maintenance of the appliance			
D14	MC COM.FAIL	SCU	Communication failure between the SCU PCB and the boiler radio module	Bad connection  Check the link and the connectors  Boiler module failure  Change the boiler module			
D15	ST.TANK S.FAIL	SCU	Storage tank sensor fault Note: The hot water storage tank reheating operation is no longer assured.	Bad connection Sensor fault  Contact the professional who takes care of maintenance of the appliance			
D16 D16	SWIM.P.B. S.FAIL SWIM.P.C. S.FAIL	SCU	Swimming pool sensor fault circuit B Swimming pool sensor fault circuit C Note: Pool reheating is independent of its temperature.	Bad connection Sensor fault  Contact the professional who takes care of maintenance of the appliance			
D17	DHW 2 S.FAIL	SCU	Sensor fault tank 2	Bad connection Sensor fault  Contact the professional who takes care of maintenance of the appliance			
D27	PCU COM. FAIL	SCU	Communication failure between the S  Contact the professional who ta				

49

Code	Faults	Cause of the fault	Description	Checking / solution			
D32	5 RESET:ON/OFF	SCU	5 resets done in less than an hour				
			➤ Switch the boiler off and switch back on				
			If the boiler does not start after several resets (5 attempts possible), contact your heating engineer and inform him of the error message displayed				
D37	TA-S SHORT-CIR	SCU	The Titan Active System® is short-ci	rcuited			
			▶ Contact the professional who ta	kes care of maintenance of the appliance			
			Remarks:				
			Domestic hot water production has stopped but can nonetheless be restarted using key				
			The tank is no longer protected.				
			If a tank without Titan Active System® is connected to the boiler, check that the TAS simulation connector (delivered with package AD212) is fitted to the sensor card.				
D38	TA-S DISCONNEC	SCU	The Titan Active System® is on an open circuit				
			► Contact the professional who takes care of maintenance of the appliance				
			Remarks:				
			Domestic hot water production has stopped but can nonetheless be restarted using key				
			The tank is no longer protected.				
			If a tank without Titan Active System® is connected to the boiler, check that the TAS simulation connector (delivered with package AD212) is fitted to the sensor card.				
D99	DEF.BAD PCU	SCU	The SCU software version does not recognise the PCU connected				
			Contact the professional who takes care of maintenance of the appliance				

8. Technical specifications MCA 45 - 65 - 90 - 115

# 8 Technical specifications

# 8.1 Technical specifications

Boiler type			MCA 45	MCA 65	MCA 90	MCA 115
General					•	•
Flow rate setting	Adjustable		Modulating, Start/Stop, 0 - 10 V			
Nominal output (Pn)	minimum-maximum	kW	8,0 - 40,0	12,0 - 61,0	14,1 - 84,2	16,6 - 107,0
Heating System (80/60 °C)	Factory setting	kW	40,0	61,0	84,2	107,0
Nominal output (Pn)	minimum-maximum	kW	8,9 - 43,0	13,3 - 65,0	15,8 - 89,5	18,4 - 114,0
Heating System (50/30 °C)	Factory setting	kW	43,0	65,0	89,5	114,0
Data on the gases and combustion g	ases		•		•	•
Gas consumption G20 (Natural gas H)	minimum-maximum	m <sup>3</sup> /h	0,9 - 4,4	1,3 - 6,6	1,5 - 9,1	1,8 - 11,7
Gas consumption G31 (Propane)	minimum-maximum	m <sup>3</sup> /h	0,3 - 1,7	0,5 - 2,5	0,6 - 3,5	0,6 - 4,7
NOx-Emission per year (EN 483)		mg/kWh	37	32	45	46
Mass flue gas flow rate	minimum-maximum	Kg/h	14 - 69	21 - 104	28 - 138	36 - 178
Flue gas temperature	minimum-maximum	°C	30 - 67	30 - 68	30 - 68	30 - 72
Maximum counter pressure		Pa	150	100	160	220
Characteristics of the heating circuit						
Water content		I	5,5	6,5	7,5	7,5
Water operating pressure	minimum	kPa (bar)	80 (0,8)	80 (0,8)	80 (0,8)	80 (0,8)
Water operating pressure (PMS)	maximum	kPa (bar)	400 (4,0)	400 (4,0)	400 (4,0)	400 (4,0)
Water temperature	maximum	°C	110	110	110	110
Operating temperature	maximum	°C	90	90	90	90
Electrical characteristics						
Power supply voltage		V/Hz	230/50	230/50	230/50	230/50
Power consumption - Full load	maximum	W	68	88	125	199
Power consumption - Part load	maximum	W	18	23	20	45
Power consumption - Standby	maximum	W	5	6	4	7
Electrical protection index		IP	X4D	X4D	X4D	X4D
Other characteristics						
Weight (empty)	Total	kg	53	60	67	68
Acoustic level at 1 metre		dBA	45	45	52	51

MCA 45 - 65 - 90 - 115 9. Energy savings

# 9 Energy savings

# 9.1 Energy-saving advice

- ▶ Keep the room in which the boiler is installed well ventilated.
- Do not block ventilation outlets.
- ▶ Do not cover the radiators. Do not hang curtains in front of the radiators.
- Install reflective panels behind the radiators to prevent heat losses.
- ▶ Insulate the pipes in rooms that are not heated (cellars and lofts).
- ▶ Close the radiators in rooms not in use.
- ▶ Do not run hot (or cold) water pointlessly.
- ▶ Install a water-saving shower head to save up to 40 % energy.
- ▶ Take showers rather than baths. A bath consumes twice as much water and energy.

## 9.2 Recommendations

The remote control is available in the following versions:

- ▶ Wire
- ▶ Radio

The setting of the control panel and/or of the remote control has a considerable influence on energy consumption.

### A few tips:

- ▶ In the room in which the room thermostat is installed, it's advised not to use thermostatic valve radiators. If a thermostatic valve is used the valve must be fully opened.
- Completely closing and opening thermostatic valve radiators causes undesirable temperature fluctuations. Open and close thermostatic valves in small steps.
- ▶ Lower the temperature to around 20°C. This reduces heating costs and energy consumption.
- ▶ Lower the temperature when you air the rooms.
- When setting a time schedule, bear days when you are absent and holidays in mind.

10. Warranty MCA 45 - 65 - 90 - 115

# 10 Warranty

## 10.1 General

You have just purchased one of our appliances and we thank you for the trust you have placed in our products.

Please note that your appliance will provide good service for a longer period of time if it is regularly checked and maintained.

Your fitter and our customer support network are at your disposal at all times.

# 10.2 Warranty terms

The following provisions are not exclusive of the buyer being able benefit from the legal provisions applicable regarding hidden defects in the buyer's country.

Starting from the purchase date shown on the original fitter's invoice, your appliance has a contractual guarantee against any manufacturing defect.

The length of the guarantee is mentioned in the price catalogue. The manufacturer is not liable for any improper use of the appliance or failure to maintain or install the unit correctly (the user shall take care to ensure that the system is installed by a qualified engineer).

In particular, the manufacturer shall not be held responsible for any damage, loss or injury caused by installations which do not comply with the following:

- ▶ applicable local laws and regulations,
- specific requirements relating to the installation, such as national and/or local regulations,
- ▶ the manufacturer's instructions, in particular those relating to the regular maintenance of the unit,
- the rules of the profession.

The warranty is limited to the exchange or repair of such parts as have been recognised to be faulty by our technical department and does not cover labour, travel and carriage costs.

The warranty shall not apply to the replacement or repair of parts damaged by normal wear and tear, negligence, repairs by unqualified parties, faulty or insufficient monitoring and maintenance, faulty power supply or the use of unsuitable fuel.

Sub-assemblies such as motors, pumps, electric valves etc. are guaranteed only if they have never been dismantled.

The legislation laid down by european directive 99/44/EEC, transposed by legislative decree No. 24 of 2 February 2002 published in O.J. No. 57 of 8 March 2002, continues to apply.

MCA 45 - 65 - 90 - 115 10. Warranty



### © Copyright

All technical and technological information contained in these technical instructions, as well as any drawings and technical descriptions supplied, remain our property and shall not be multiplied without our prior consent in writing.

28/08/12



